

高精度液压冷拔机组

High Precision Cold Drawn Machine

高精度液压冷拔机组主要应用于加工普通无缝管、不锈钢管、铜管、铜棒和各种异型钢管，具有拔制力大、成品精度高、工作效率高、原材料利用率高，使用中噪音低，使用和维修成本低等特点，是链条拔机的最佳替代产品。具体可根据客户要求设计。

High precision hydraulic cold drawn machine is mainly used in the processing of seamless pipe , stainless steel tubes , brass , copper and various shaped steel tubes . High precision hydraulic cold drawn machine with the characteristics of big drawing force , high accuracy , high efficiency , high rate of using of raw materials , low noise and low maintenance cost, is the best alternative of chain cold drawn machine . We could design according to customer requirements .



产品参数 / Product parameters

型号 Model	LBJ-160	LBJ-250	LBJ-400	LBJ-600	LBJ-1000
公称拉拔力 Nominal Drawing Force(T)	150	250	400	600	1000
成品管外径范围 Tube Dia. Range (mm)	60-146	60-219	140-356	299-530	426-750
最大拔成长度 Max Tube Length (M)	14	14	14	14	16
拉拔速度 Drawing Speed (M/Min)	1-5	1-5	1-5	1-3	1-2.5
主系统压力 Pressure of Main System (Mpa)	0-25	0-30	0-30	0-30	0-30
主系统流量 Flow Capacity of Main System(L/Min)	740	740	990	990	1240
主系统功率 Main System Power(Kw)	330	330	385	440	775
辅助系统功率 Auxiliary System Power(Kw)	11	11	11	11	22
油箱容积 Fuel Tank Volume (L)	3000	3000	4000	4000	5000
机床总功率 Machine Tool Power(Kw)	341	341	396	451	797
机床电源 Machine Tool Power Source	AC 380V	AC 380V	AC 380V	AC 380V	AC 380V

